



CHEVY

SuperBracket Mounting Kit

#0830



Installation Instructions

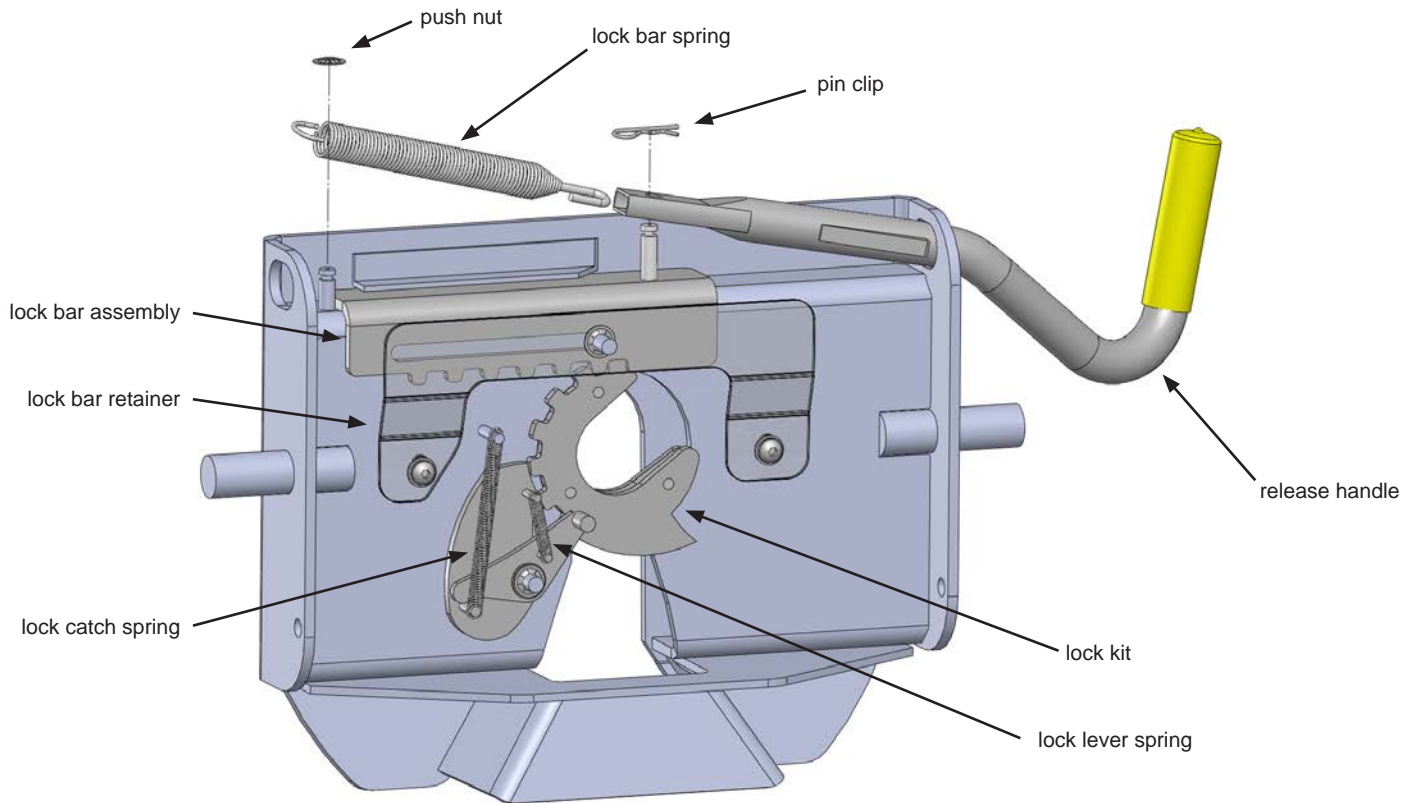
SPECIFICATIONS

- Fits 2011-2015 Chevy 2500 & 3500 HD
 - Hitch is located center of axle
- SuperBracket Kit (*Bracket & Hardware*) #0819

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PLATE ASSEMBLY

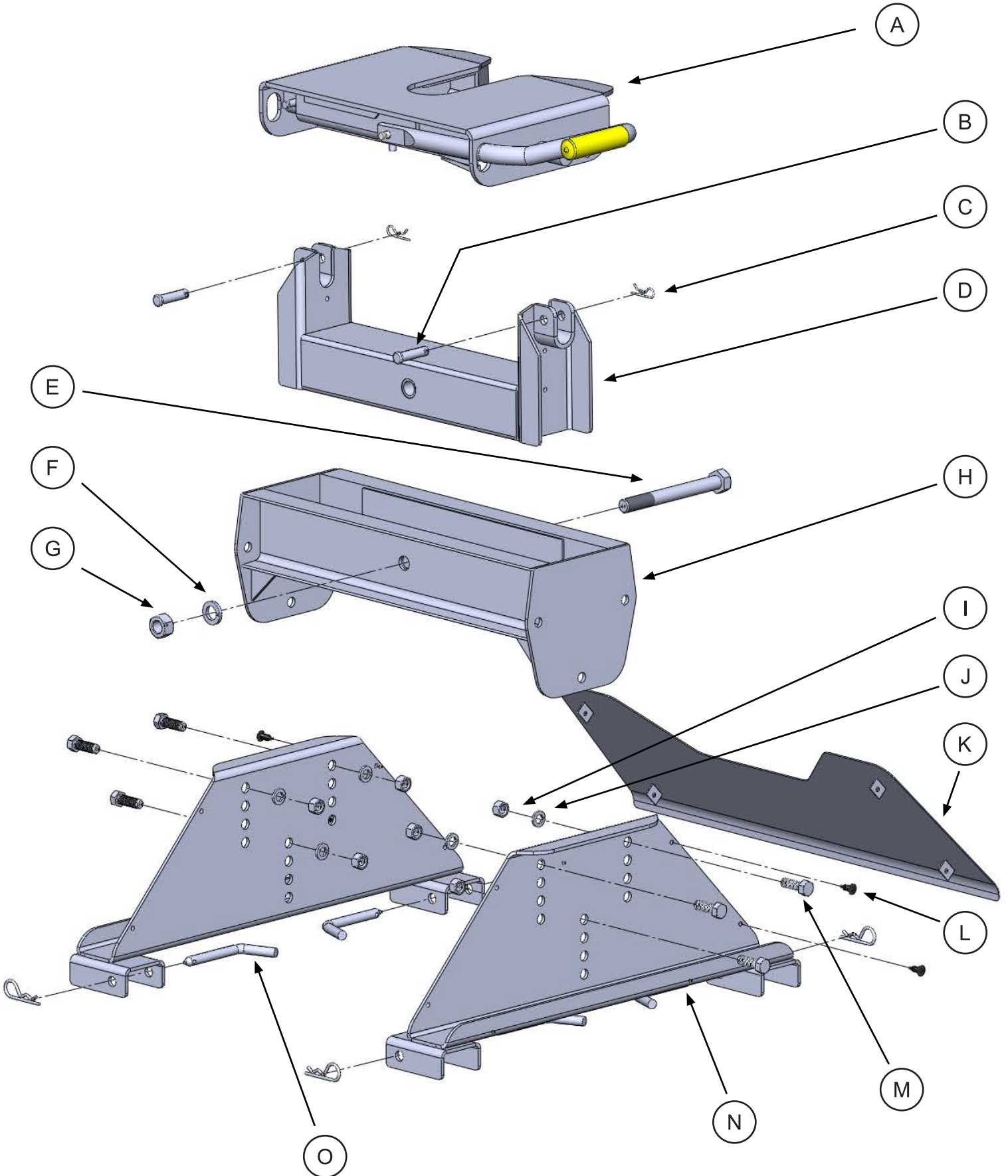


1. Remove the Fifth Wheel Plate from the Rocker Arm and place it upside down on a smooth, clean surface.
2. Insert the Release Handle into the obround hole of the plate as seen above.
3. The Lock Bar Spring must be placed inside the handle prior to placing the handle down over the pin of the Lock Bar Assembly, “catching” the hook inside the handle around the pin.
4. Push the handle and spring assembly down past the groove in the pin of the Lock Bar Assembly, and place the Pin Clip in the groove of the pin to fasten.
5. Grip the body of the spring and stretch it far enough over the opposite pin (welded to the plate) and push it down past the groove.
6. Install the Push Nut to secure the Lock Bar Spring onto the welded pin.

As a PullRite fifth wheel hitch owner, it is important for you to study and manually operate the Fifth Wheel Plate and Release Handle to better understand the locking action. A better working knowledge of the plate will help prevent accidental dropping of your trailer due to incorrect hitching.

Also, it is imperative that you study and adhere to the Maintenance procedures provided in the Owners Manual. If you did not receive one upon purchase, please contact PullRite or visit us on the web at www.pullrite.com.

#1200 HITCH ASSEMBLY — EXPLODED VIEW



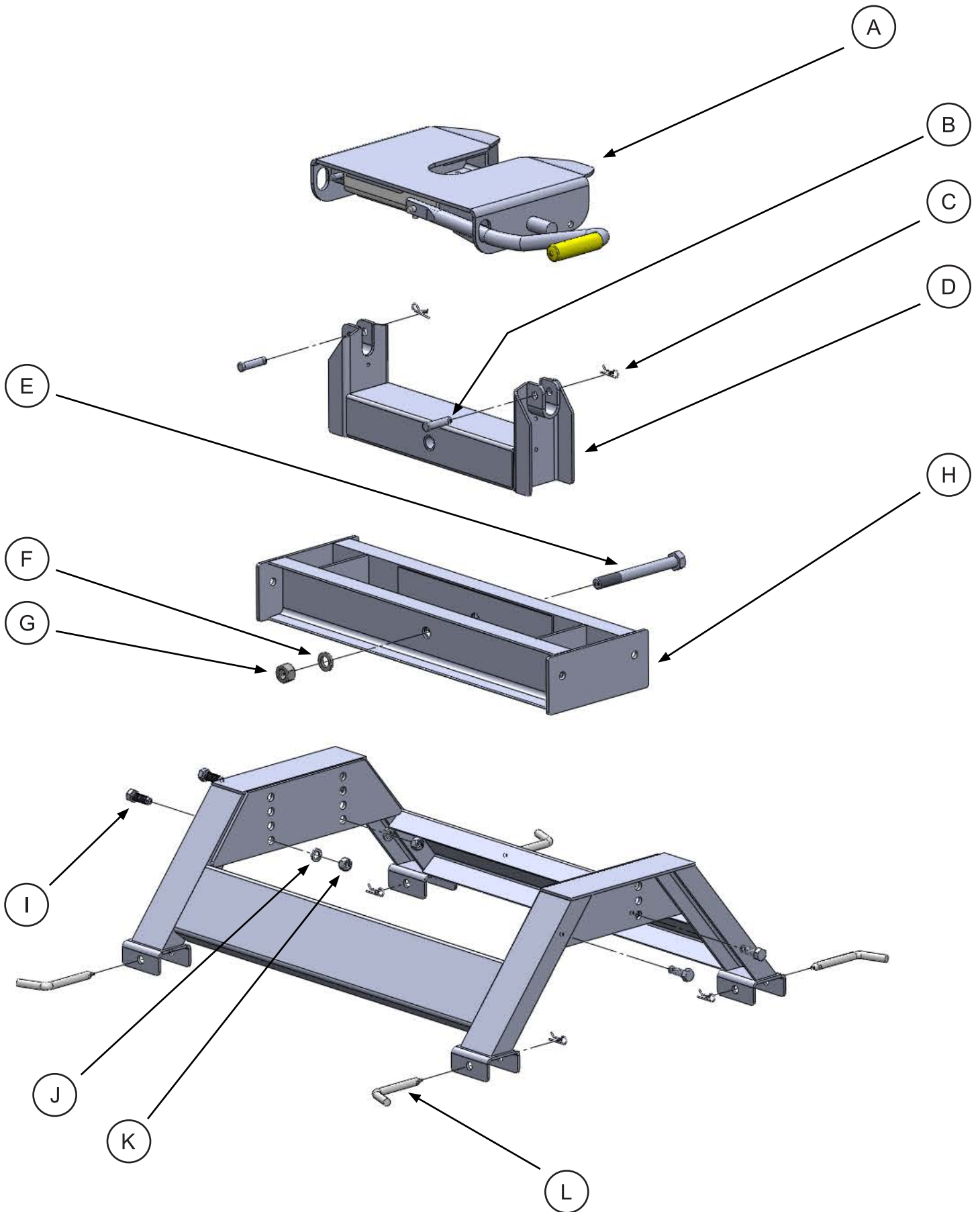
#1200 HITCH ASSEMBLY & PARTS LIST

1. Check part quantities using the Parts List.
2. Arrange the Base Rails parallel to each other and attach the Base Sides using the four 1/2" Base Rail Pins and four Pin Clips.
3. Remove the 3/4" x 7" Rocker Arm Pivot Bolt from the Rocker Arm and Crossmember. The Rocker Arm is shipped upside down in the Crossmember for better packaging and will need to be removed and reinstalled right side up in the Crossmember. Tighten the 3/4" x 7" Rocker Arm Pivot Bolt only enough so that the Rocker Arm will rotate stiffly. Lubricate the Rocker Arm Pivot Bolt with heavy grease before installing.
4. Fasten the Crossmember and Base Sides together using six each of the 1/2"-13 x 1 1/2" Bolts, 1/2" Lock Washers, and 1/2"-13 Hex Nuts. This hitch has four height settings; make certain to adjust the Rocker Arm Crossmember according to your truck and vehicle so you have a minimum of 6" between the top of the truck's bed sides and the bottom of your trailer. Attach the Base Cover Assembly to the Base Sides using the four Plastic Barbed Fasteners provided. The tabs welded to the Base Cover Assembly fit on the inside of the Base Sides. Tighten bolts to 75 foot pounds.

HITCH ASSEMBLY PARTS LIST

| item | description | part no. | qty. | material |
|------|--------------------------|----------|------|-------------------------------|
| A | FIFTH WHEEL PLATE | 3601 | 1 | |
| B | CLEVIS PIN | 98410111 | 2 | |
| C | PIN CLIP | 98410127 | 6 | #3 PIN CLIP |
| D | ROCKER ARM | 0802 | 1 | |
| E | ROCKER ARM PIVOT BOLT | 98010147 | 1 | |
| F | ROCKER ARM LOCK WASHER | 98200124 | 1 | 3/4" SPLIT LOCK WASHER |
| G | ROCKER ARM HEX NUT | 98150131 | 1 | 3/4" - 10 HEX NUT |
| H | ROCKER ARM CROSSMEMBER | 1202 | 1 | |
| I | 1/2" HEX NUT | 98150153 | 6 | 1/2" - 13 HEX NUT |
| J | 1/2" LOCK WASHER | 98200142 | 6 | 1/2" LOCKWASHER |
| K | BASE COVER | 120302 | 1 | |
| L | PLASTIC BARBED FASTENER | 98410560 | 4 | |
| M | 1/2" X 1-1/2" FRAME BOLT | 98010167 | 6 | 1/2" - 13 X 1-1/2" HHCS GRD 5 |
| N | BASE SIDE | 120301 | 2 | |
| O | BASE RAIL PINS | 08060001 | 4 | 1/2" ROUND |

#0800 HITCH ASSEMBLY — EXPLODED VIEW



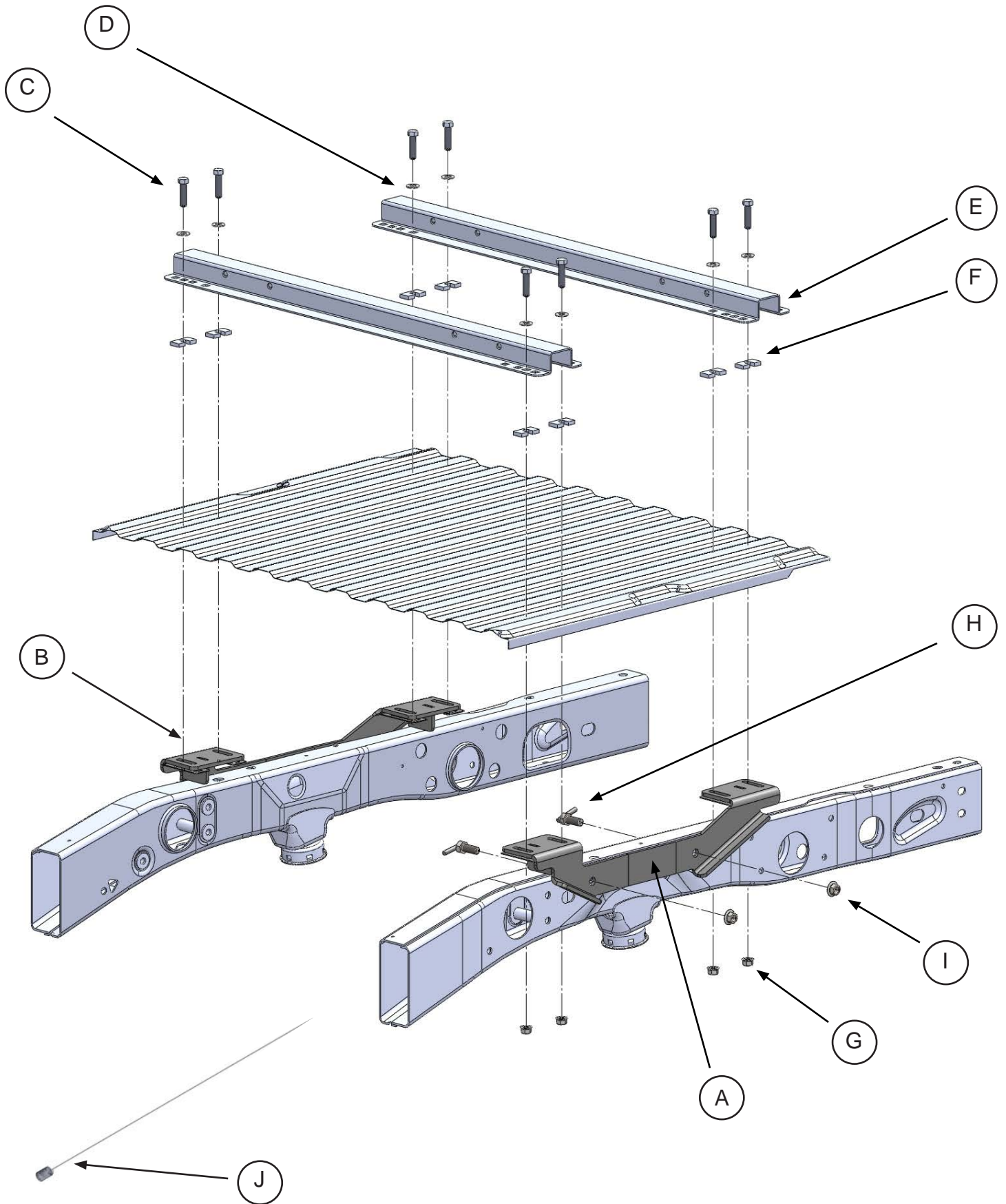
#0800 HITCH ASSEMBLY & PARTS LIST

If the hitch type to be installed is a 20,500 (Part #0800), there is no assembly required except to attach the Base Rails to the base feet of the hitch Base using the four 1/2" Base Rail Pins and four Pin Clips.

This hitch has four height settings; make certain to adjust the Rocker Arm Crossmember according to your truck and vehicle so you have a minimum of 6" between the top of the truck's bed sides and the bottom of your trailer. Be sure to torque all four 1/2" x 1 1/2" Bolts to 75 foot pounds.

| HITCH ASSEMBLY PARTS LIST | | | | |
|---------------------------|------------------------|----------|------|-------------------------------|
| item | description | part no. | qty. | material |
| A | FIFTH WHEEL PLATE | 3601 | 1 | |
| B | CLEVIS PIN | 98410111 | 2 | |
| C | PIN CLIP | 98410127 | 6 | #3 PIN CLIP |
| D | ROCKER ARM | 0802 | 1 | |
| E | ROCKER ARM PIVOT BOLT | 98010147 | 1 | |
| F | ROCKER ARM LOCK WASHER | 98200124 | 1 | 3/4" SPLIT LOCK WASHER |
| G | ROCKER ARM HEX NUT | 98150131 | 1 | 3/4" - 10 HEX NUT |
| H | ROCKER ARM CROSSMEMBER | 0803 | 1 | |
| I | 1/2" BASE BOLT | 98010167 | 4 | 1/2" - 13 X 1-1/2" HHCS GRD 5 |
| J | 1/2" BASE LOCK WASHER | 98200142 | 4 | |
| K | 1/2" BASE HEX NUT | 98150153 | 4 | 1/2" - 13 |
| L | BASE RAIL PINS | 08060001 | 4 | 1/2" ROUND |

MOUNTING KIT EXPLODED VIEW



MOUNTING KIT PARTS LIST

| #0830 MOUNTING KIT | | | | |
|--------------------|---------------------------------|----------|------|------------------------------------|
| item | description | part no. | qty. | material |
| A | DRIVER SIDE MOUNTING BRACKET | 081901 | 1 | |
| B | PASSENGER SIDE MOUNTING BRACKET | 081902 | 1 | |
| C | BASE RAIL MOUNTING BOLTS | 98010175 | 8 | 1/2"-13 X 2" HHCS GRD 5 |
| D | 1/2" FLAT WASHER | 98250145 | 8 | 1/2" FLAT WASHER |
| E | BASE RAILS | 08050001 | 2 | |
| F | SLOTTED BED SHIM | 08070201 | 8 | 5/16" SLOTTED SHIM |
| G | 1/2" FLANGE NUT | 98150201 | 8 | 1/2"-13 SERRATED FLANGE NUT |
| H | ANTI-ROTATION BOLT | 442704 | 4 | 5/8" ANTI-ROTATION BOLT |
| I | 5/8" FLANGE NUT | 98150200 | 4 | 5/8"-11 SERRATED FLANGE NUT |
| J | 5/8" BOLT LEADER | 98340198 | 1 | 5/8"-11 BOLT LEADER |
| | | | | |
| SUPERBRACKET KIT | | 0819 | | KIT CONTAINS BRACKETS AND HARDWARE |

| LAYOUT TEMPLATE | | | |
|---------------------|----------|------|-----------------------------|
| description | part no. | qty. | material |
| LAYOUT BED TEMPLATE | 08990000 | 1 | <i>ITEM SOLD SEPARATELY</i> |

TRUCK PREPARATION

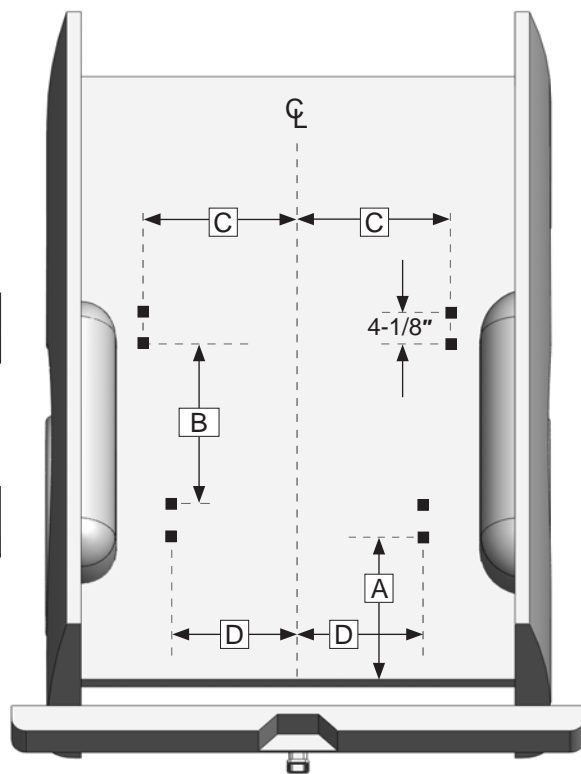
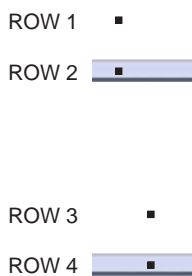
1. Block vehicle wheels. Some vehicles may require you to raise the rear of the truck to install the mounting brackets on the truck frame.
2. Remove the spare tire and set aside.
3. You may wish to remove the wheels to give yourself greater working room.

MARKING THE TRUCK BED FOR DRILLING

LAYOUT METHOD

If you purchased an installation template, please proceed to "TEMPLATE METHOD". *Templates are sold separately.*

1. Referencing "Truck Bed Dimension Table" below, measure and mark from the back of the bed forward, the values for "A" and "B". Do this at any point on both sides of the bed.
2. Draw a line across the bed from mark to mark.
3. Find the centerline of the bed.
4. Draw a line down the middle of the bed from front-to-rear.
5. Measure the distance of "D" from the centerline of the bed in both directions. The center of the bolt location will be at the intersection of A & D.
6. Continue working toward the cab, marking the center holes of each remaining bolt locations.



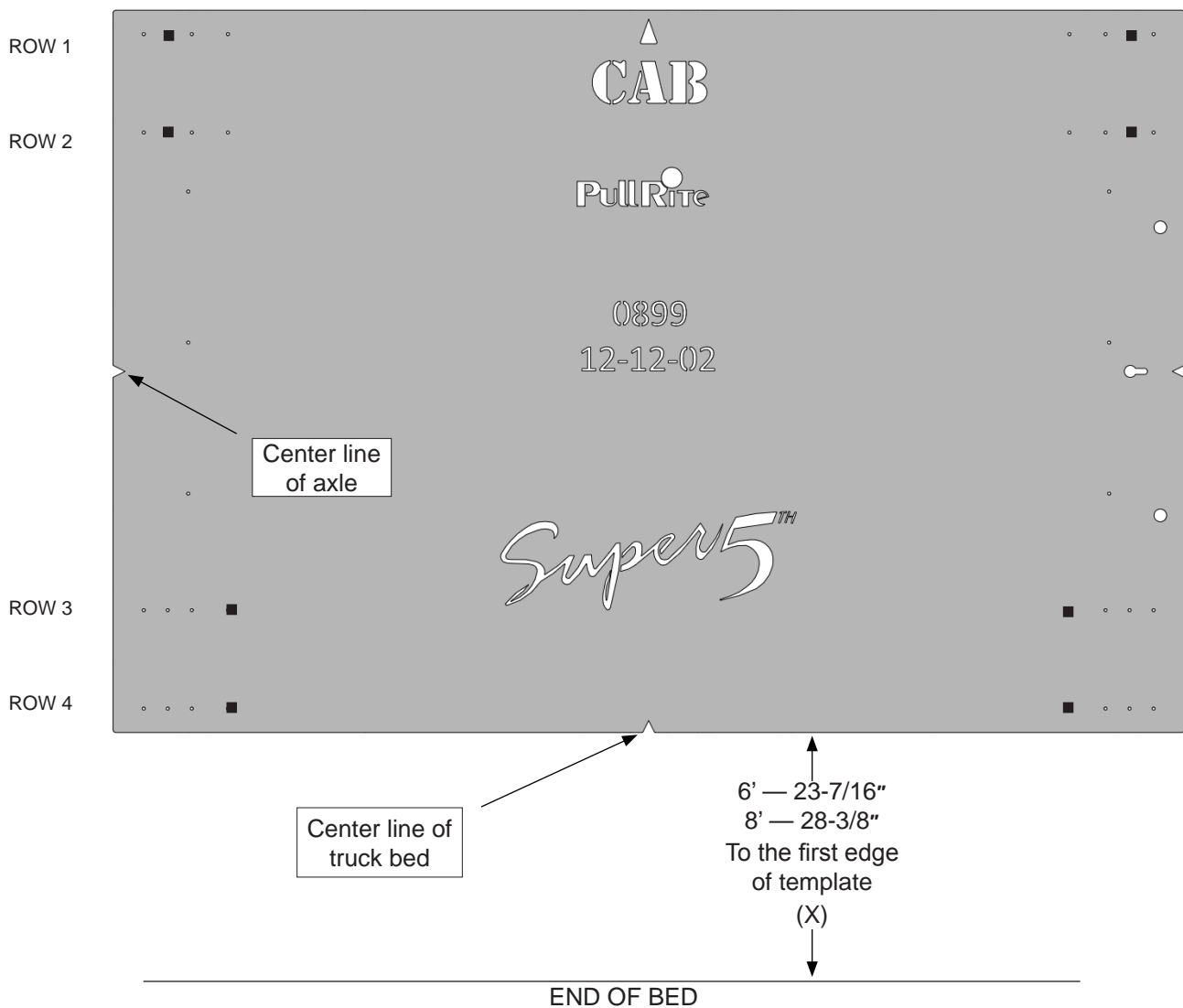
TRUCK BED DIMENSION TABLE

| BED LENGTH | LAYOUT METHOD | | | | TEMPLATE METHOD | |
|------------|---------------|---------|-----|----------|-----------------|----------------|
| | "A" | "B" | "C" | "D" | "X" | Template part# |
| 6 ft. | 24-9/16" | 19-7/8" | 20" | 17-9/16" | 23-7/16" | 08990000 |
| 8 ft. | 29-1/2" | 19-7/8" | 20" | 17-9/16" | 28-3/8" | 08990000 |

TEMPLATE METHOD

1. Lay the template in the truck bed, centering it from side-to-side, and parallel to the end of the truck bed using the dimension "X" listed in "Truck Bed Dimension Table."
2. Mark the 8 holes, while making sure the template does not move.

INSTALLATION TIPS: The **TEMPLATE** should be orientated as shown in the drawing below. To avoid drilling holes in error from out of tolerance bed-to-frame dimensions, mark the hole locations as lightly as possible if a center or transfer punch is used. Then use a very small diameter drill bit to drill one location on either side of bed. Place the Mounting Brackets against the frame to determine the correctness of the bed hole locations relative to the pre-punched holes in the Mounting Bracket and existing frame holes. Adjust the template pattern relative to the end of the bed, as necessary, to move the bed holes nearer the center of the mounting bracket holes. Note also, the information etched into the template — the direction of the cab, the template number and the revision date. As one last measure, the template has a tendency to move when placed on the slick paint of new truck beds, and it may be helpful to place a small piece of **NON-SKID** matting, such as "SCOOT-GARD"™ or simply use duct tape on each corner to help keep the template from moving.



INSTALLATION

PART 1 — BRACKET PLACEMENT & BED HOLE LOCATIONS

Since most truck beds are not installed square to the frame or are the same distance from the back of the cab, the installer will need to make sure the bed holes line up properly with the center of each mounting bolt hole.

The basic steps in this section are as follows:

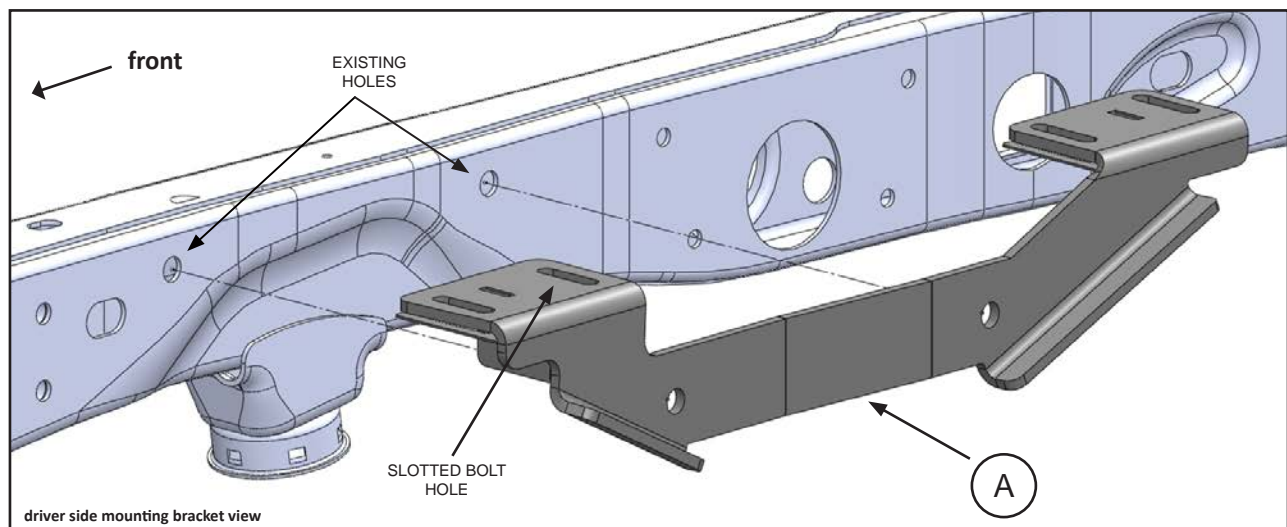
- Layout the bed holes
- Drill the first pilot hole in the bed
- Check centering
- Adjust the bed hole layout if necessary
- Drill the second pilot hole and check centering to ensure bed hole locations are square to the frame; adjust as needed
- Drill remaining pilot holes in the bed; check centering

Detailed Installation Instructions

1. This is a no-drill installation, both brackets will use existing holes in the frame drilled by the manufacturer (note drawings for existing holes and fastening methods below and on the following page).
2. Position the Driver Side Mounting Bracket on the frame and clamp or fasten in place to determine if your bed layout marks are square to the frame, making sure the brackets are tight against the frame (some mounting brackets may have a slight warp due to the metal characteristics during the welding process).
3. Drill the first 1/16" pilot hole through the truck bed over the rear hole of the Driver Side Mounting Bracket where you made the mark during the "Marking Bed for Drilling."
4. Keep the drill bit in the pilot hole and check for centering side-to-side in the slotted bolt holes of the bracket (see below).
5. Repeat Steps 3 and 4 for the front holes of the mounting bracket.
6. Repeat Steps 2-4 for the Passenger Side Mounting Bracket.

NOTE: Some truck beds are not installed square on their frame by the manufacturer. To ensure your pilot holes are aligned properly, it is important that you use the measurements provided only as a starting point and make adjustments as needed. Once the rear driver side pilot hole is centered, you will use this hole as a point of reference for all remaining pilot hole adjustments. If you are using the Template Method, simply use the properly drilled hole as a pivot point to square the remaining holes to the frame. If you are using the Layout Method, you may accomplish the same thing by using a framing square and straight edge.

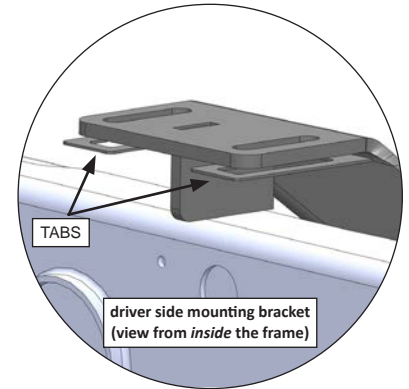
7. Remove both mounting brackets from the frame and drill out all pilot holes with a step drill to 3/4".



INSTALLATION

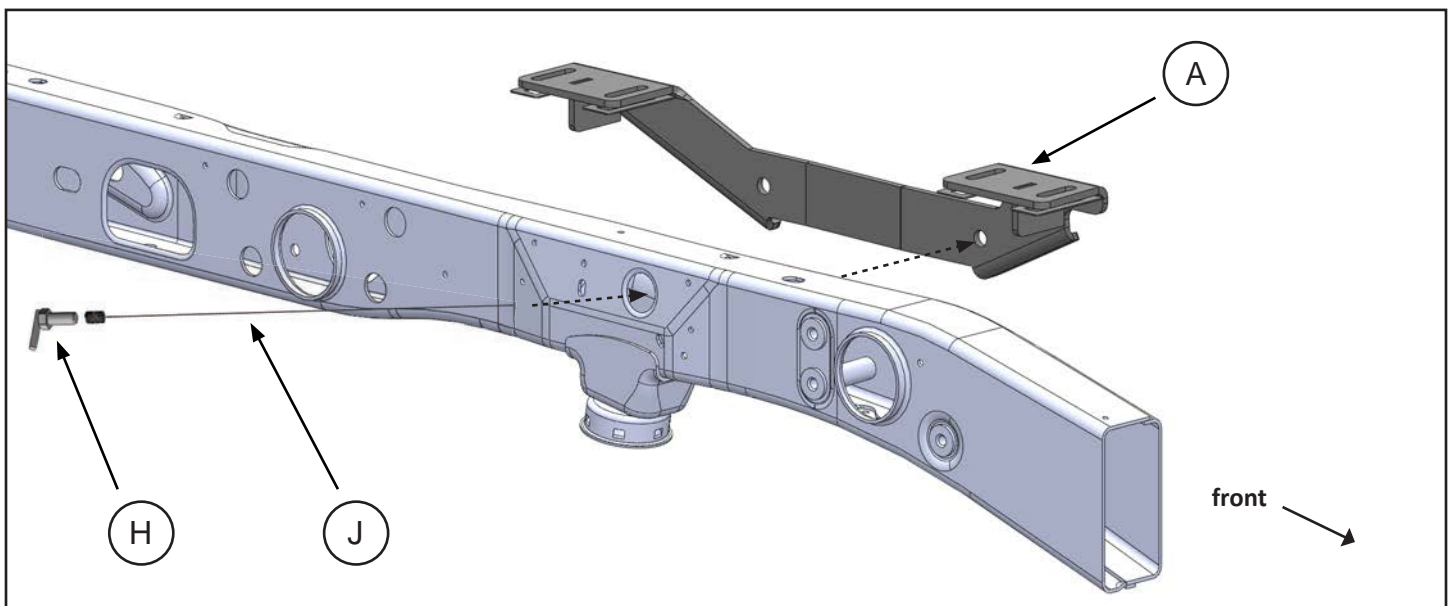
PART 2 — BRACKET INSTALLATION

1. Examine the Mounting Brackets and note that there is a 1/16" thick tab located just below the slotted bolt hole in the top plate of the Mounting Bracket (see right). The purpose of this tab is to assist you in holding the Flange Nut {G} in place. To install, pry the "tab" down far enough so that a Flange Nut can be inserted, then push the "tab" back up into position. The Flange Nut should be able to slide in and out while the "tab" holds the nut in place. When fastening the Base Rails to the Mounting Brackets, the Flange Nut can easily be positioned under the square hole in the Base Rail using a pen or other small tool. When tightening the Base Rail Bolts with an impact gun, start slowly as the "tab" may otherwise "strip out."
2. Using a clamp, place the driver side mounting bracket over the existing holes in the frame, making sure it is flush with the side of the frame.
3. The mounting brackets require Anti-rotation Bolts {H} to be "fished" through the frame to fasten the 5/8" through the existing holes.
4. Thread an Anti-rotation bolt into the provided Bolt Leader {J}.
5. Fish the Bolt Leader and Anti-rotation Bolt through the large hole located on the back-side of the frame, and out through the 5/8" hole in the frame and bracket on the outside of the frame (see illustration below).



INSTALLATION TIP: Prior to threading the anti-rotation bolt into the leader, thread the 5/8" Flange Nut {I} on and off the bolt to assure that the nut will fit easily once the bolt is in place.

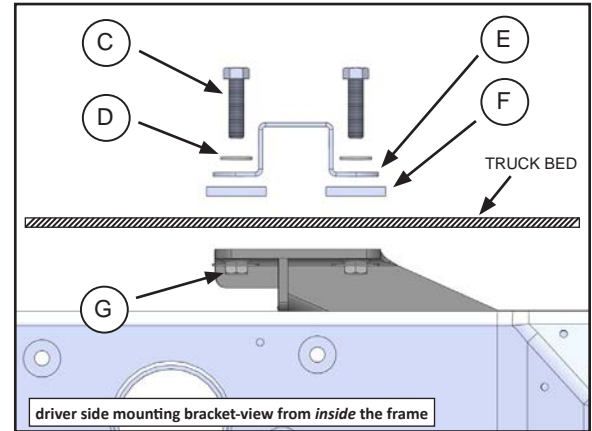
6. Once the anti-rotation bolt is seated in place, remove the bolt leader and fasten using a 5/8" Flange Nut. Hand tighten only.
7. Install the remaining anti-rotation bolts in the same manner and repeat the above steps for the Passenger Side Mounting Bracket.



INSTALLATION

PART 3 — SHIMMING THE BED

1. To prevent “crushing” of the corrugated truck bed, we provide shims and backup plates (spacers) to be installed above and/or below the truck bed where necessary. Not all truck beds are installed exactly the same when manufactured, so it is necessary for you to determine where to place your shims, relative to the bolt locations (see Layout Method).
2. If you find that a bolt hole location is located over a bed channel, you will need to use a Slotted Bed Shim {F} to fill the space so it is even with the top of the bed. Conversely, do the same if the channel is located on the *underside* of the bed.



PART 4 — FINAL INSTALLATION PROCEDURES

1. Set the Super 5th hitch on the base rails and align the hitch assembly with the mounting holes.
2. Install the hitch pins and clips, to secure the hitch assembly to the base rails. Use a drift pin to aid your hole alignment.
3. Make certain the hitch comes on and off without binding prior to completing final torques.
4. Tighten all bolts, including the base rail bolts, according to the Torque Table.

TORQUE TABLE

| | | |
|-----------|---|--------------|
| 3/8" bolt | — | 31 ft. lbs. |
| 1/2" bolt | — | 75 ft. lbs. |
| 5/8" bolt | — | 151 ft. lbs. |
| 3/4" bolt | — | 266 ft. lbs. |



MANUFACTURED BY:
PULLIAM ENTERPRISES, INC.
13790 East Jefferson Blvd.
Mishawaka, IN 46545
(574) 259-1520 • (800) 443-2307
info@pullrite.com • www.pullrite.com